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Modeling charge transport in photon-counting detectors

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Abstract

The purpose of this study is to review and compare simulation methods for 1 describing the transport of charge clouds in silicon based semiconductor detec-2 tors and investigate the effects on energy spectrum for silicon based photoncounting strip detectors. Charge clouds and detailed carrier transport are sim-4 ulated and compared using two different approaches including analytical and 5 Monte Carlo schema. The results of the simulations are evaluated using pulseheight spectra (PHS) for a silicon strip detector with edge on geometry at two 7 energies (25 and 75 keV) at various x-ray absorption locations relative to the 8 pixel boundary and detector depth. The findings confirm carrier diffusion plays 9 a large role in the charge sharing effect in photon counting detectors, in par-10 ticular when the photon is absorbed near the pixel boundary far away from 11 the pixel electrode. The results are further compared in terms of the double-12 counting probability for x-ray photons absorbed near the pixel boundary as a 13 function of the threshold energy. Monte Carlo and analytical models show rea-14 sonable agreement (2% relative error in swank factor) for charge sharing effects 15 for a silicon strip detector with edge-on geometry. For 25 keV mono-energetic 16 photons absorbed at 5 μ m from the pixel boundary, the theoretical threshold 17

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energy at 10% double-counting probability based on charge sharing is 5.5, 8.5 and 9.2 keV for absorption depths of 50, 250 and 450 μ m from the electrode, respectively. The transport of charge clouds affects the spectral characteristics of photon counting detectors and the double-counting probability results show the theoretical threshold energy to avoid double-counting as a function of xray energy and x-ray interaction locations for silicon and can be considered for future studies of charge sharing effects.

Keywords:

photon-counting, silicon detector, charge-sharing, double-counting probability, Monte Carlo

25 1. Introduction

Photon-counting detectors with energy discrimination capabilities have been 26 recently developed for many medical x-ray imaging applications [1, 2] promising 27 several advances including the ability to estimate the energy of transmitted 28 photons at each pixel location. This technological development could enable 29 improved material decomposition, higher spatial resolution, and implementa-30 tion of beam hardening corrections. In most cases, photon counting detectors 31 with energy discrimination can achieve higher signal-to-noise ratio^[3] leading to 32 improvements in existing modalities or allowing novel applications. [1, 4–8] In 33 addition, photon-counting detectors can be used in spectral CT applications.[9-34 1535

One major challenge for photon-counting detectors is a phenomenon gen-36 erally known as charge sharing. Under an externally applied bias, a cloud of 37 charge carriers created by the energy imparted by an absorbed x-ray photon 38 travels within the semiconductor and reaches the detector electrode. Near a 39 pixel boundary, the cloud may be divided and detected simultaneously by mul-40 tiple pixels recording energies lower than the energy carried by the x-ray quan-41 tum. The distribution of energy causes distortions in the spectral response. The 42 significance of this effect depend on the detection material, charge carrier mobil-43

ity, pixel size, absorption location with respect to the pixel boundary, depth of
interaction within the active detector layer, temperature, applied bias (including
non-uniform electric field affects due to Frisch grid structures).

Different models have been proposed to simulate charge-sharing effects. An-47 alytical models vary in complexity due to compromises made towards com-48 putational simplicity and/or practical solution of the theoretical electrostatic 49 equations. Barrett et al. [16] derived a one-dimensional solution to the trans-50 port of charge clouds in semiconductor detectors with 2D anode arrays and 51 described how to compute the pulse-height spectra. Rossi[17] adopted a one-52 dimensional Gaussian model and provided a simple solution in determining the 53 charge split in a microstrip detector. In this model, thermal diffusion was the 54 sole deterministic factor to the spread of the Gaussian profile and the charge 55 loss was ignored. Kozorezov et al. [18] developed a drift-diffusion model for com-56 puting the collected electron charges as the product of two error functions for 57 the limited trapping case. The solution of the general drift-diffusion model was 58 obtained by factorizing the carrier motion into two separate components, the 59 first describing a purely diffusive process in the lateral direction and the second 60 a mixture of drift and random walk along the normal z direction. This model 61 was generally applicable to the pixelated photon-counting detectors and is ma-62 terial independent. Later on, an extension by Engel $et \ al.$ [19] described the 63 additional contribution from detector polarization in a pixelated x-ray semi-64 conductor detector containing an inhomogeneous electric field parallel to the 65 depth axis caused by different concentration of ionized dopants. X-ray energy 66 deposition and charge movements within the detector were modeled in Monte 67 Carlo simulations giving access to statistical analysis of electron drift time and 68 current pulse widths for various degrees of static polarization. 69

While analytical models can describe initial trends and be applicable to simplified geometries, Monte Carlo techniques provide an accurate and more flexible method to simulate the response of photon-counting semiconductor detectors for a variety of geometries and system configurations. The interaction and transport mechanisms for x-ray photons in the detector and the generation of secondary

particles can be tracked in detail until energy is either transformed into secon-75 daries (electron-hole pairs) or lost out of the detector volume through a radiative 76 process. The mechanisms of photon and electron interaction and transport in 77 semiconductors are complex and can be modeled with existing available codes, 78 e.g. PENELOPE, [20, 21] GEANT4, [22] MCNP, [23] or EGSnrc, [24]. Recently, a 79 comprehensive (spatial and temporal) MC simulation tool, ARTEMIS, [25, 26] 80 for the simulation of photon and secondary electron interactions with the ad-81 dition of electron-hole pair charged-carrier transport in the presence of a bias 82 electric field became publicly available. 83

In addition, other numerical techniques including finite element methods (FEM) can be utilized for solving the transport problem in a wide range of 85 semiconductor devices. [27, 28] Based on classical electrodynamics, the electric 86 potential in the detector is computed numerically by solving the Poisson equa-87 tion with properly set boundary conditions. The existence of surface charge 88 below the oxide layer in the region between electrodes affects the distribution of 89 electric potential. Advanced finite element analysis (FEA) programs can in this 90 case be used to model the charged carrier behavior. FEM and MC methods can 91 also be combined to solve carrier transport problems. [29, 30] In particular, the 92 PENELOPE package has been successfully combined with COMSOL to model 93 charge induction by carriers in photon-counting detectors.[31] In general, numerical techniques using analytical (or semi-analytical) models less calculation time 95 compared to MC techniques. However, they suffer from numerically instabil-96 ity, uncertain appropriate boundary conditions for obtaining meaningful results, 97 and lack of stochastic models necessary for modeling radiation absorption and 98 transport in semiconductor materials. 99

With many MC and analytical approaches available for modeling radiation transport in semiconductor materials, this work provides a comparison of two models for transport of charged carriers. We study the effect of charge sharing due to the transport of charged carriers in photon-counting silicon detectors as a function of x-ray energy, absorption depth, and absorption location with respect to the pixel boundary with two different models for simulating x-ray and charge

¹⁰⁶ carriers in semiconductor materials. [25, 32] Specifically, both analytical [32] and
 ¹⁰⁷ MC[25] models are studied for the charged carrier transport.

108 2. Methods

In this section, we present the details of the models used in this study for modeling charge sharing effects in photon-counting imaging detectors and describe the computational experiments used to compare the results obtained with the different approaches. The bubble-line and ARTEMIS models utilize MC methods for simulation of photon and electron interactions. The difference between the two models arise from the simulation of transport of charged carriers which is analytical in the bubble-line model.

116 2.1. Analytical

The production and distribution of initially-released electron-hole pairs, i.e. initial charge cloud, is the first step of the simulation of charge cloud transport. Although a detailed Monte Carlo simulation is preferable, simulations can be time-consuming especially for higher energy photons. Instead, some simplified models are commonly used assuming the initial charge cloud as a sphere with charge inside following either a uniform or Gaussian distribution.[33, 34]

The spherical approximation of initial charge clouds, which is also the basis of analytical approaches, is not capable of modeling the detector response accurately for high-energy photons in medical x-ray imaging energy range. Recently, a statistical model has been proposed to simulate the shape of initial charge clouds by using pre-computed statistical distributions based on Monte Carlo simulation data with promising results.[32]

For the so-called bubble-line model, the initial charge cloud produced by a photon interaction is represented through three pre-extracted parameters: the magnitude and polar angle of the center-of-gravity (COG) vector of the initial charge distribution, and the track size. For a certain photon-deposited energy, the above parameters can be sampled from the corresponding pre-computed

probability distributions (two Gaussian distributions and one Weibull distribu-134 tion), and the parameters of each distribution are simply the results of quadratic 135 functions with the deposition energy as variable and the coefficients known. It is 136 named as bubble-line model because a certain amount of the deposited energy 137 is distributed into a bubble located at the COG and the left energy along a 138 line through the COG. By sampling the COG position and track size statisti-139 cally based on the pre-simulated MC tracks, the random characteristics of the 140 initial charge distributions are reproduced more accurately than the spherical 141 approximation, and comparable to pure Monte Carlo simulations, with much 142 less simulation time. 143

After being released, the charge cloud moves towards the corresponding electrodes along the electric field lines and enlarged during the charge-collection process. The charge transport include drift and diffusion and generation of signals by Shockley-Ramo theorem.[35, 36]

Field simulation is performed by solving Poisson equations with, for exam-148 ple, Successive Over-Relaxation method (electric field and weighting field) or by 149 more advanced software which can capture the field distribution at Si-SiO2 in-150 terface. For some types of semiconductors with low mobility of charge carriers as 151 a result of deep impurities and structural defects, trapping and recombination of 152 charge carriers should be taken into account and modeled accurately to produce 153 the correct detector response. Depending on the initially-released positions, the 154 charge produced by a photon interaction might be collected by more than one 155 pixel (i.e. charge sharing), leading to double counting in photon-counting semi-156 conductor detectors if the shared charge is larger than the minimum threshold 157 in the neighboring pixel. 158

159 2.2. Monte Carlo

ARTEMIS (pArticle transport, Recombination, and Trapping in sEMiconductor Imaging Simulations) is an open-source Monte Carlo simulation package for modeling the charge transport process in radiation imaging detectors.[25, 26] ARTEMIS relies on PENELOPE for the simulation of photon and high-

energy electron transport coupled with charge transport routines for the spatiotemporal simulation of electron-hole pair transport under an applied bias. The
charge transport routines include three-dimensional spatial and temporal models
of electron-hole pair transport taking into account recombination and trapping.
Many electron-hole pairs are created simultaneously in bursts from energy deposition events. Carrier transport processes include drift due to external field
and Coulombic interactions, and diffusion due to Brownian motion.

When a photon interacts within the photoconductor, high-energy electrons 171 are created and moved in a random walk while they deposit energy at random 172 locations. Electron-hole pairs are generated in bursts from the deposition ener-173 gies, based on the interaction coordinates, the energy of the interacting particle, 174 and the amount of energy deposited. The number of electron-hole pairs created 175 is sampled based on a Poisson distribution, with the mean calculated based on 176 the ionization energy equation developed by Que and Rowlands.[37] The ioniza-177 tion energy also contributes to the initial electron-hole pair separation described 178 by the Knight-Davis Equation, [38] as a function of the amount of energy de-179 posited and applied electric field. Once the electron-hole pairs are initialized 180 in bursts, the electric field pulls the particles toward opposed electrodes and 181 the electrons and holes may get trapped or recombine.[39] Recombination can 182 occur when an electron and a hole travel toward each other, and trapping can 183 occur when an electron or a hole reaches a lower energy state due to material 184 impurities. During transport, carriers are subject to drift from both the applied 185 electric field and Coulomb field due to other charge carriers. Each carrier is also 186 subject to random Brownian diffusion as a function of temperatures and carrier 187 mobility. 188

The ARTEMIS material properties including carrier mobility reflect those of the simulated detectors. Recombination and trapping are disabled while Coulombic interactions are not considered because, compared to Selenium carrier interactions in silicon such as recombination and trapping from initial charge cloud creation do not lead to significant loss in the detector signal. The electronic noise during readout is not modeled and only electrons are detected.

	G:	- 9-	CHZ-T
Material property	51	a-se	CdZn1e
Bandgap (eV)	1.1	2.3	1.7
Applied E-field $(V/\mu m)$	0.30	10	0.25
Ionization energy (eV)	3.62	~ 5	4.6
Measured Fano factor	0.11	0.059	0.089
Hole mobility, $\mu_h \ (cm^2/Vs)$	480	0.14	50
Electron mobility, μ_e	1350	5×10^{-3}	1000
(cm^2/Vs)			
Hole lifetime, $\tau_h(s)$	2×10^{-3}	10^{-6}	10^{-6}
Electron lifetime, $\tau_e(s)$	10^{-3}	10^{-6}	3×10^{-6}

Table 1. Material and transport properties of semiconductor materials.[37, 40-44]

These modifications have led to significant speed-ups in the simulation by at least ten times depending on the simulation conditions. Table 1 lists the material properties and transport parameters for different semiconductor materials including Si, a-Se and CdZnTe. All models in this study use the same set of simulation parameters and edge on geometry described in Figure 1.

A comparison of the bubble-line and ARTEMIS models for x-ray and electron transport, charge cloud creation and carrier transport models can be found in Table 2.

203 2.3. Detector Simulation Geometry

Figure 1 illustrates the silicon strip detector geometry and set up used in 204 this study. Specifically, the pixel size is 50 μ m wide, with a strip length of 1 205 cm and a thickness of 500 μ m. We simulated 9 x-ray absorption locations to 206 cover a range relative to the inter-pixel boundary and electrodes. This includes 207 3 incident x-ray locations 5, 15 and 25 μ m away from the pixel boundary and 208 3 x-ray absorption depths, 50, 250 and 450 μ m from the pixel electrode. This 209 configuration is applicable to all the models in order to provide a basis for fair 210 comparison of the simulation results. 211

212 2.4. Double-counting

The double-counting probability $(DC_{probability})$ of a carrier being absorbed in a secondary pixel is defined as the product of probability of absorption in the



Figure 1. Silicon strip detector used for simulation purposes. The edge-on geometry has x rays incident from the top and electrodes on the side. Large arrows within the strip detector indicate the direction of carrier motion for holes. The pixel size is 50 μ m, and the incident x ray location are 5, 15 and 25 μ m from the pixel boundary. The detector thickness is 500 μ m, and the absorption depth are 50, 250 and 450 μ m from the pixel electrode.

Model	X-ray and elec-	Cloud creation model	Charge transport model
	tron transport		
Bubble-	PENELOPE[20]	All energy deposited in the	Carrier drift, Brownian diffu-
line[32]		semiconductor material is	sion, holes only (electrons are
		uniformly distributed in a	not considered).
		sphere at center-of-gravity of	
		the electron track and along	
		a line through COB	
ARTEMIS[25]	PENELOPE[20]	The electrons are simulated	Carrier drift, Brownian dif-
		and tracked individually with	fusion, electrons only (holes
		energy deposited at site of	are not considered). Disabled
		each electron interaction	features include Coulombic
			interactions, recombination
			of electron-hole pairs, car-
			rier trapping and electronic
			noise.)

Table 2. Models used in this paper to compare charge-sharing effects.

primary (p_p) and secondary (p_s) pixels shown below as a function of threshold energy (E_t) :

$$DC_{probability}(E_t) = p_p(E_t)p_s(E_t) , \qquad (1)$$

where the probability of count in the pixel i is defined as the pulse-height spectrum (\mathcal{P}) integrated and then divided by the threshold energy and photon energy (E_p) over the entire count of \mathcal{P} .

$$p_i(E_t) = \frac{\int_{E_t}^{E_p} \mathcal{P}_i(E) dE}{\int_0^{E_p} \mathcal{P}_i(E) dE} \,. \tag{2}$$

The secondary and tertiary pixels are the two neighboring pixels next the 220 the primary pixel where the x-ray photon is absorbed shown in Fig. 1. When the 221 x-ray photon is absorbed near the pixel boundary, not in the pixel center, the 222 secondary pixel is defined as the pixel closer the x-ray interactions site, and the 223 tertiary is the pixel on the opposite side further away from the x-ray interaction 224 location. In this definition, the double-counting probability is a value between 225 0 and 1. In addition, the double-counting probability is only for the charge 226 sharing effects and not take into account timing information such as pile-up in 227 the detector. 228

An alternative metric can be defined as the double counting percentage $(DC_{percentage})$ as a ratio of collected charges[45]:

$$DC_{percentage}(E_t) = \frac{(C_s + C_t)}{C_p} , \qquad (3)$$

where the amount of charge collected in the primary (C_p) , secondary (C_s) and tertiary (C_t) pixels are considered.

233 3. Results

234 3.1. Pulse-height spectra

Pulse-height simulation results for 25 keV mono-energetic x-ray photons are 235 presented in Figure 2. The x-axis is the number of holes collected from each 236 interacted x-ray photon and the y-axis is the number of primary x-ray absorption 237 events normalized to peak of unity. For the 25 keV case where the incident x-238 ray is absorbed very close (5 μ m) to the pixel boundary and 50 μ m from the 239 pixel electrode, \mathcal{P} contains a spectral tail due the diffusion of charge carriers. 240 \mathcal{P} further degrades in terms of total count of carriers detected and the spectral 241 width increases as the absorption depth increases from the pixel electrode (250 242 and 450 μ m). This is due to the more significant diffusion effects as a result 243 of the increase in the distance the charge carrier must travel to reach the pixel 244 electrode and due to the random walk by the high-energy electron leading to 245 a charge cloud of electron-hole pairs created. As the incident x-ray photon 246 interaction location moves further away (15 and 25 μ m) from the pixel boundary, 247 \mathcal{P} recovers and the effects of charge carrier transport become less pronounced. 248 The bubble-line and ARTEMIS models show good agreement in the simula-249 tion results. This is because semiconductor detectors such as silicon have much 250 higher carrier mobility and lifetime compared to Se-based detectors as shown 251 in Table 1, resulting in negligible trapping and recombination rates. In these 252 types of materials, charge sharing is mainly due to carrier diffusion affected by 253

²⁵⁴ the x-ray photon absorption location near the pixel boundary and distance to

the electrode. That said, there are some differences in \mathcal{P} , especially for cases



Figure 2. Pulse-height simulation results for 25 keV mono-energetic x-ray photon with bubble-line and ARTEMIS models including a wide range of x-ray absorption locations and pixel boundaries.

where the photon is absorbed near the pixel boundary which can be attributed
to statistical MC noise.

For the 75 keV case shown in Figure 3, similar trends are observed in \mathcal{P} as a function of x-ray interaction location from pixel boundary and absorption depth in the detector. The main difference between the 25 and 75 keV cases is the increase of counts at lower energies due to Compton scattering.

262 3.2. Double-counting

Figure 4 (a) and (b) show the probability of a signal is counted in the primary, secondary and tertiary pixels as a function of threshold energy. For both 25 and 75 keV cases, the probability of count in the tertiary pixel is very low and is not considered in the double-counting probability calculations in this work. In addition, the double-counting probability is only for the charge sharing effects



Figure 3. Pulse-height simulation results for 75 keV mono-energetic x-ray photons with bubble-line and ARTEMIS models including a wide range of x-ray absorption locations and pixel boundaries.

and not take into account timing information such as pile-up in the detector. 268 The double-counting probability is calculated based on the ARTEMIS \mathcal{P} 269 simulation results are shown in Figure 4 (c) and (d). The double-counting 270 probability is highest for the case where the x-ray interaction is closest to the 271 pixel boundary (5 μ m) and farthest from the pixel electrode (450 μ m) and slowly 272 decreases when the absorption depth is closer to the pixel electrode. This is 273 consistent with the results for \mathcal{P} , where \mathcal{P} improves as the absorption depth from 274 pixel electrode is reduced. For the 25keV case with x-ray interaction 5 μ m from 275 the pixel boundary, the threshold energy at 10% double-counting probability is 276 5.5, 8.5 and 9.2 keV for absorption depth 50, 250 and 450 μ m from electrode, 277 respectively. This calculated is for mono-energetic x-ray photons, and considers 278 primary and secondary pixels. However, based on a 50 μ m pixel width, the effect 279 of tertiary and higher order pixels is very small, as shown by the probability of 280 interaction based on threshold energy plots in Figure 4. Therefore, depending on 281 the depth in the detector where the photons are absorbed, the double-counting 282 probability varies. 283

In addition, double counting is also evaluated using Equation 3. The doublecounting percentage for 25 keV mono-energetic photons is shown in Figure 5 with the same conditions as in Figure 4 (c). For various photon absorption depths (50, 250 and 450 μm) the double-counting percentage and probability results exhibit similar trends as a function of threshold energy.

289 4. Discussion

We compared the bubble-line and ARTEMIS models for the characterization of charge-sharing effects in semiconductor x-ray detectors. The simulated PHS results shows good agreement when no trapping and recombination are used. This comparison is based on the relative error in Swank factor [46, 47] calculated based on the PHS. The models attribute charge sharing mainly to carrier diffusion affected by the x-ray photon absorption location near the pixel boundary and distance to the electrode. This result is applicable to semiconductor mate-



Figure 4. Simulated double-counting probability results: (a) Probability of a signal being counted in the primary, secondary and tertiary pixels as a function of threshold energy for 25 keV mono-energetic photons. (b) The probability a signal is counted in the primary, secondary and tertiary pixels as a function of threshold energy for 75 keV mono-energetic photons. Double-counting probability results for (c) 25 keV mono-energetic photons, and (d) for 75 keV mono-energetic photons.



Figure 5. Double-counting percentage results for 25 keV mono-energetic photons.

rials such as silicon with high carrier mobility and lifetime but might not apply to relatively higher density materials such as Se and CdZnTe. A speed up of more than 10 times was observed for the ARTEMIS model simulation times by not taking into account recombination and trapping.

The effect of charge sharing depends strongly on the location of x-ray ab-301 sorption near the pixel boundary. In this study, three absorption locations were 302 used. The case at 25 μ m from the pixel boundary is at the pixel center with 50 303 μ m pixel width. The closest photon absorption location to the pixel boundary 304 is 5 μ m. In future work, more absorption locations could be studied to fully 305 describe the charge-sharing effect. In addition, we used mono-energetic x-ray photons to minimize Swank noise from a polychromatic spectrum. In order 307 to study charge-sharing effects in clinical x-ray systems, clinical spectral x-ray 308 distributions should be used. At any rate, the study of double-counting proba-309 bility can be used to understand the fundamental energy threshold limitations 310 for system design in photon counting applications including the use of multiple 311 energy thresholds for novel imaging applications. 312

For double-counting, we used two different metrics that are calculated using 313 the charge transport simulation results described in this paper. The probability 314 definition of double-counting depends on the probability of count in specific 315 pixels (primary, secondary, tertiary, etc) and is a value between 0 and 1. This 316 definition can be used to isolate the double-counting probability in individual 317 pixels and normalized to 1 independently of pixel size. The percentage metric 318 is based on the amount of charge collected and is a ratio between counts in the 319 primary and neighbouring pixels, and can be greater than 1 for small pixels. 320

Overall, the comparison of models described in this paper has the following limitations. First, in ARTEMIS, recombination and trapping effects were disabled to provide a direct comparison with the bubble-line method. Since carrier mobility is high in silicon compared to a-Se, recombination and trapping were assumed to be negligible. However, for other types of materials, these effects may be significant and can be included in future work. Table 1 lists the material properties for Si, a-Se and CdZnTe. Finally, the detection geometry can play

a significant role in charge sharing. In particular, the results obtained for the
edge on geometry used in this study for silicon detectors might be different from
results obtained for other detection materials with vertical geometry as seen in
spectral CT systems being developed.[6, 7]

332 5. Conclusion

Charge clouds and their transport affect the spectral characteristics of pho-333 ton counting detectors. These effects are most pronounced when interactions 334 occur near pixel boundaries and can be simulated with Monte Carlo and ana-335 lytical tools. Results of the model comparison show reasonable agreement for 336 the pulse-height spectra simulations (2% relative error in Swank factor) between 337 the bubble-line and ARTEMIS models when considering a silicon strip detec-338 tor with two mono-energetic beams (25 and 75 keV). The comparison results 339 indicate that carrier diffusion plays a large role in photon-counting detectors, 340 particularly when the photon is absorbed near the pixel boundary far away from 341 the pixel electrode. In addition, the double-counting probability and percentage 342 for x-ray photons absorbed near the pixel boundary as a function of the thresh-343 old energy has been simulated. This work contributes to our understanding 344 of modeling efforts designed to guide future studies of charge-sharing effects in 345 different detection materials, detector arrangements, absorption locations and 346 at different levels of x-ray energy thresholds. 347

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The mention of commercial products herein is not to be construed as either an actual or implied endorsement of such products by the Department of Health and Human Services. This is a contribution of the FDA and is not subject to copyright.

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Fig. 1 Silicon strip detector used for simulation purposes. The edge-on geometry has x rays incident from the top and electrodes on the side. Large arrows within the strip detector indicate the direction of carrier motion for holes. The pixel size is 50 \mummule , and the incident x ray location are 5, 15 and 25 μ m from the pixel boundary. The detector thickness is 500 \mummule , and the absorption depth are 50, 250 and 450 μ m from the pixel electrode.

Fig. 2 Pulse-height simulation results for 25 keV mono-energetic x-ray photon with bubble-line and ARTEMIS models including a wide range of x-ray absorption locations and pixel boundaries.

Fig. 3 Pulse-height simulation results for 75 keV mono-energetic x-ray photons with bubbleline and ARTEMIS models including a wide range of x-ray absorption locations and pixel boundaries.

Fig. 4 Simulated double-counting probability results: (a) Probability of a signal being counted in the primary, secondary and tertiary pixels as a function of threshold energy for 25 keV mono-energetic photons. (b) The probability a signal is counted in the primary, secondary and tertiary pixels as a function of threshold energy for 75 keV mono-energetic photons. Double-counting probability results for (c) 25 keV mono-energetic photons, and (d) for 75 keV mono-energetic photons.

Fig. 5 Double-counting percentage results for 25 keV mono-energetic photons.