



# Preparation and Characterization of MnO<sub>2</sub>/acid-treated CNT Nanocomposites for Energy Storage with Zinc Ions



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## ABSTRACT

The rod-like manganese dioxide (MnO<sub>2</sub>)/acid-treated carbon nanotube (a-CNT) nanocomposites have been synthesized by a simple co-precipitation method. The MnO<sub>2</sub> nanorod with the diameter of about 10 nm and length of 50~120 nm is in-situ deposited on the surface of acid-treated CNT through the redox reaction of KMnO<sub>4</sub> and Mn(CH<sub>3</sub>COO)<sub>2</sub>·4H<sub>2</sub>O. Results show that the electron transfer efficiency of the MnO<sub>2</sub>/a-CNT nanocomposites is greatly enhanced and results in a high electrical conductivity. The energy storage mechanism of as-prepared MnO<sub>2</sub>/a-CNT in mild aqueous electrolyte (ZnSO<sub>4</sub> and MnSO<sub>4</sub>) is associated with the insertion/extraction of zinc ion into/from the tunnels of crystalline α-MnO<sub>2</sub>. The composites display both excellent storage properties with zinc ions (~400 mAh·g<sup>-1</sup> at 1 A·g<sup>-1</sup>) and reversibility at various current rates (~100% coulombic efficiency after 500 charge/discharge cycles). The MnO<sub>2</sub>/a-CNT nanocomposites are rather promising cathode material for high performance rechargeable zinc ion batteries.

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## 1. Introduction

An excellent energy storage device with ideal capacity, good reversibility, fast charge/discharge capability, safety, low cost and environmental friendliness is extremely desirable and important for this modern society. Various energy storage and conversion devices such as alkaline Zn/MnO<sub>2</sub> battery, lithium ion battery, lead–acid battery, nickel–cadmium battery and supercapacitor were extensively studied and used in our daily life [1–4]. However, existing aqueous batteries or power-type supercapacitors are far from achieving the final goals of an excellent energy storage application [1,5].

Due to the environmental benignity and low cost, MnO<sub>2</sub> and its composites have long been used as promising electrode materials in various energy devices such as primary Zn–MnO<sub>2</sub> battery [6], lithium ion battery [7] and supercapacitor [8]. Besides, a new secondary Zn/MnO<sub>2</sub> battery, made of α-MnO<sub>2</sub> as cathode, zinc metal as anode, and a mild zinc ion aqueous solution as electrolyte, was reported in our earlier work [5,9]. However, the mechanism of battery chemistries for secondary Zn/MnO<sub>2</sub> cell in mild aqueous

electrolyte is different from that of the alkaline Zn/MnO<sub>2</sub> batteries, which is exposed to the so-called two-step (two-electron) pathways [10–12]. The energy storage of secondary Zn/MnO<sub>2</sub> cell is based on the insertion/extraction of zinc ions into/from the tunnels of crystalline α-MnO<sub>2</sub>. At the anode, zinc electrode in a mild aqueous solution containing zinc ions is dissolved rapidly as Zn<sup>2+</sup> ion during charge process and was deposited reversibly during discharging [13]. At the cathode, Zn<sup>2+</sup> ions can be reversibly intercalated into and de-intercalated from the tunnels of α-MnO<sub>2</sub> in the same electrolyte system [14]. The mild Zn/MnO<sub>2</sub> battery can be used as a power-type reversible-battery with high capacity, safety, fast charge/discharge capability as well as environmental friendliness as compared with the primary Zn/MnO<sub>2</sub> batteries, supercapacitors and lithium ion batteries.

It is well-known that the basic crystalline structure of MnO<sub>2</sub> is constitutive of one manganese atom embraced by six oxygen atoms to form an octahedron. The MnO<sub>6</sub> octahedral subunits form crystalline tunnel structures by continuously linking to the neighboring subunits and sharing vertices and edges. There are various types of tunnel structures such as α-, β-, γ-, and δ-types that are classified into three groups according to the dimensions of tunnel structures in one, two, or three, respectively [15]. However, the electrical conductivity of MnO<sub>2</sub> is intrinsically poor. The key to its improvement is to add conductive additives to enhance the electron transport

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[16]. Because of excellent electrical conductivity and high specific surface area, carbon nanotube (CNT) is considered as an ideal material for  $\text{MnO}_2$  to improve electrical conductivity. In recently published paper, the  $\text{MnO}_2/\text{CNT}$  composites have been prepared by following methods: mechanical mixing  $\text{MnO}_2$  powder and carbon nanotube [17,18], the hydrothermal reaction of  $\text{KMnO}_4$  and carbon nanotube [19], and the in-situ growth of  $\text{MnO}_2$  in the multiwall carbon nanotube supported poly(3,4-ethylenedioxythiophene) [20]. Above composites were studied as the electrode materials for zinc ion batteries, lithium ion batteries and supercapacitors. A relatively high capacity could be achieved by depositing  $\text{MnO}_2$  on the surface of the activated CNT due to the increase of the utilization ratio of  $\text{MnO}_2$ . Studies on CNT/metallic oxide and CNT/conducting polymer such as polypyrrole and PEDOT composite electrodes show that the CNT's surface area plays an important role for the increase of the material utilization, rate capabilities and electrode performance [20].

In this work, in order to further improve the performance of  $\text{MnO}_2$  and increase the utilization ratio of  $\text{MnO}_2$ , the  $\text{MnO}_2$  nanorod was in-situ deposited on the surface of the acid-treated CNT with negative charge to form  $\text{MnO}_2/\text{CNT}$  nanocomposites for zinc ion storage in a mild aqueous system. The negatively charged CNT after acid treatment easily attracted positively charged manganese metal and served as templates, which promotes the formation of  $\text{MnO}_2/\text{CNT}$  nano-structure with well dispersed CNT. The crystalline structure, composition and morphology of as-prepared  $\text{MnO}_2/\text{CNT}$  nanocomposites have been fully investigated. The synthesized  $\text{MnO}_2/\text{CNT}$  nanomaterial was used as the cathode material for the secondary Zn/ $\text{MnO}_2$  battery in mild aqueous electrolyte. The mechanism of crystallographic forms of  $\text{MnO}_2$  for  $\text{Zn}^{2+}$  ion storage has been also discussed.

## 2. Experimental

### 2.1. Materials synthesis

$\text{MnO}_2$ -supported CNT nanocomposites were prepared by coprecipitation method with  $\text{KMnO}_4$ ,  $\text{Mn}(\text{CH}_3\text{COO})_2 \cdot 4\text{H}_2\text{O}$ , and CNT as the starting materials. Firstly, 0.25 g commercial multi-walled CNT with a diameter of 10–20 nm and a length of 5–13  $\mu\text{m}$  (Shenzhen Nanotech Port Co., Ltd., Shenzhen, China) were purified by refluxing the as-received sample in mixed acid (sulfuric acid: nitric acid = 3:1) for 6 h at 120 °C, and then dispersed in 20 mL deionized water by stirring for 0.5 h. Then, 1.69 g of the  $\text{Mn}(\text{CH}_3\text{COO})_2 \cdot 4\text{H}_2\text{O}$  was added into above suspension solution under continuously stirring for 0.5 h. Subsequently, the above mixed solution was added drop-wise into an aqueous solution prepared by dissolving 0.727 g  $\text{KMnO}_4$  into 80 mL deionized water and stirring for 0.5 h. The mixed solution was then mixed intensively with a ultrasonic mixer for 10 min and heated for 6 h with oil bath controlled at a temperature of 80 °C. The dark brown precipitate thus formed was washed several times by deionized water and dried at 80 °C in air for 24 h to finally obtain the  $\text{MnO}_2/\text{acid-treated CNT}$  nanocomposites (marked as  $\text{MnO}_2/\text{a-CNT}$ ). For comparison, the  $\text{MnO}_2/\text{original CNT}$  composites were also synthesized following the above procedure with original CNT (marked as  $\text{MnO}_2/\text{o-CNT}$ ).

### 2.2. Material characterization

The crystallographic characteristics of the acid-treated CNT and the  $\text{MnO}_2/\text{CNT}$  nanocomposites were characterized by X-ray diffraction (XRD) using Rigaku 2500 powder diffractometer (Cu K $\alpha$  radiation,  $\lambda=1.54056 \text{ \AA}$ ). The diffraction patterns were recorded over the  $2\theta$  angle of 10–80° at 40 kV, 30 mA with a step size of 0.02°. The morphologies of the sample were observed by field emission

scanning electron microscopy (SEM) of HITACHI S4800 at 5 kV and high-resolution transmission electron microscopy (HRTEM) of FEI TECNAI G<sup>2</sup> at 300 kV. The thermogravimetric analysis (TGA) and different scanning calorimetry (DSC) was carried out on a Mettler Toledo TGA thermogravimetric analyzer with heating rate of 10 °C·min<sup>-1</sup> from 50 °C to 900 °C in the air. The fourier transform infrared spectroscopy (FT-IR) analysis was conducted with a vertex-70 (BRUKER, Germany) in the spectral range from 4000 to 500 cm<sup>-1</sup>. X-ray photoelectron spectroscopy (XPS) was conducted with a Physical Electronics PHI5802 instrument using X-rays magnesium anode (monochromatic K $\alpha$  X-rays at 1253.6 eV) as a source, which was employed to evaluate the valence change of Mn during charge and discharge of the  $\text{MnO}_2/\text{CNT}$  nanocomposites. The Zn/Mn molar ratio of  $\text{MnO}_2/\text{CNT}$  electrodes was analyzed by an ICAP6300 inductively coupled plasma optical emission spectrometer (ICP-OES) (Thermal, USA).

### 2.3. Electrochemical characterization

The electrochemical performance of the  $\text{MnO}_2/\text{CNT}$  nanocomposites was tested using a CR2032-type coin cell. In order to prepare cathode, the as-prepared  $\text{MnO}_2/\text{CNT}$  powders, carbon black, LA133 water-based adhesives and carboxymethyl cellulose (CMC) were mixed with a weight ratio of 70:20:8:2 using deionized water. The mixed slurry was coated on steel foil (30  $\mu\text{m}$ ) and dried at 80 °C under vacuum for 12 h. The anode is composed of 80 wt.% zinc powder, 10 wt.% activated carbon, 8 wt.% LA133 water-based adhesives and 2 wt.% CMC, which were coated on zinc foil and dried at 80 °C for 12 h under vacuum. The  $\text{MnO}_2/\text{CNT}$  as a research electrode was the limiting reagent, while the zinc anode as counter electrode is excess in order to adequately play the performance of  $\text{MnO}_2/\text{CNT}$  cathode. The 2 mol·L<sup>-1</sup>  $\text{ZnSO}_4$  and 0.5 mol·L<sup>-1</sup>  $\text{MnSO}_4$  hybrid aqueous solution was used as electrolyte. The separator is the sulfonated membrane on the side of cathode and the filter paper on the side of anode. The cyclic voltammetry test was carried out using a VMP3 multichannel electrochemical station (Bio-Logic-Science Instruments SA, France) with potential range from 1.0 V to 1.9 V versus Zn/ $\text{Zn}^{2+}$ . The rate cyclic performance was tested at a constant current mode with various charge and discharge rates using a LAND CT2001 apparatus (China). All the electrochemical measurements were carried out at room temperature.

## 3. Results and Discussion

### 3.1. Physicochemical characterizations

Fig. 1 shows the crystal structures of the as-prepared  $\text{MnO}_2/\text{a-CNT}$  nanocomposites and the acid-treated CNT by XRD characterization. The XRD pattern of the acid-treated CNT displays four diffraction peaks at 25.9°, 42.8°, 53.6° and 78.0°, which can be indexed as (002), (100), (004) and (110) reflections of graphite, respectively [21–23]. For the  $\text{MnO}_2/\text{a-CNT}$  sample, the intensive peaks appeared at 12.6°, 17.7°, 28.3°, 37.2°, 41.6°, 49.5°, 59.6°, 65.3° and 68.6°, respectively, should be ascribed to the characteristic peaks of  $\alpha\text{-MnO}_2$  (JCPDS 44-0141) [24–26]. The tunnel size of  $\alpha\text{-MnO}_2$  is 4.6 Å, which is suitable for insertion/extraction of alkali cations [15]. Moreover, the average particle size of as-prepared  $\text{MnO}_2/\text{a-CNT}$  material is 9.8 nm calculated by XRD pattern. Besides, the peak occurred at 25.9° should be assigned to the (002) planes of graphite carbon, which indicates the presence of carbon nanotube in the  $\text{MnO}_2/\text{a-CNT}$  nanocomposites.

Thermogravimetric analysis (TGA) was used to examine the percent of  $\text{MnO}_2$  in  $\text{MnO}_2/\text{a-CNT}$ . Fig. S1 shows the DSC and TG curves of  $\text{MnO}_2/\text{a-CNT}$ . The weight loss of sample below 340 °C is ~8 wt%, which may result from the removal of minor water and functional

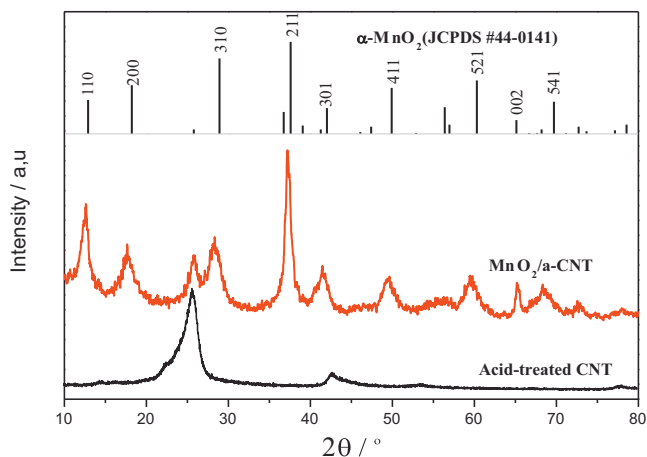


Fig. 1. XRD patterns of the  $\text{MnO}_2/\text{a-CNT}$  nanocomposites and the acid-treated CNT.

group (carbonyl, carboxyl and hydroxyl group). The weight loss in the temperature range of 340–500 °C is ~18 wt%, which is corresponding to a large exothermic peak in DSC curve. Because the structure of  $\text{MnO}_2$  is stable below 500 °C [27]. The weight between 340 and 500 °C is due to the burning of CNT. It is obtained that the percent of  $\text{MnO}_2$  in  $\text{MnO}_2/\text{a-CNT}$  is ~74 wt%.

Fig. 2(a) is the SEM image of the acid-treated CNT, revealing the regular morphology with external diameter of 20–40 nm. FT-IR of the original and acid-treated CNT was tested and their corresponding spectra are shown in Fig. 2(b). For the original CNT, the IR spectrum shows an important absorption band at 3454  $\text{cm}^{-1}$  (attributed to OH stretching), which may result from oxidation during the purification of the raw material and/or ambient atmospheric moisture [28]. After the acid treatment, the intensity of

OH stretching absorption band (at 3447  $\text{cm}^{-1}$ ) obviously increased, and the large new peaks appeared at 1715  $\text{cm}^{-1}$  (assigned to C=O stretching), 1580  $\text{cm}^{-1}$  (assigned to –COO– asymmetric stretching) and 1218  $\text{cm}^{-1}$  (attributed to C–O stretching), which indicate the introduction of rich oxygen-containing functional group such as carbonyl, carboxyl and hydroxyl group during the acidification process of carbon nanotube. The above observation is consistent with the following result of oxygen content measured by EDS. Fig. S2 and Fig. 2(c–d) show the EDS images of the original and acid-treated CNT, respectively. The elemental analysis indicates that the oxygen content in acid-treated CNT (15.6 wt%) is much higher than that of original CNT (5.3 wt%), which manifests the introduction of oxidative functional groups in the acidization process. The functionalization of CNT can increase the active sites, which contribute to the combination between  $\text{MnO}_2$  and CNT in the preparation process of  $\text{MnO}_2/\text{a-CNT}$  material. Moreover, the impurities such as Si and Ni in original CNT were removed after the acid treatment.

The morphology and dimension of the as-prepared  $\text{MnO}_2/\text{a-CNT}$  nanocomposites are shown in Fig. 3. As shown in Fig. 3(a) and (c), there was tortuous tube type of the acid-treated CNT in the synthetic  $\text{MnO}_2/\text{a-CNT}$  nanocomposites, compared with solid-stem straight type of the nanorod  $\text{MnO}_2$  particles that covered over the acid-treated CNT's surface. In order to identify whether the acid-treated CNT was uniformly dispersed in  $\text{MnO}_2$  nanowire, EDS and elemental mapping of  $\text{MnO}_2/\text{a-CNT}$  nanocomposites were examined and shown in Fig. 3(b). The EDS result reveals that the  $\text{MnO}_2/\text{a-CNT}$  nanocomposites contain ~20 wt% of C, which is roughly in agreement with the result of thermogravimetric analysis. From the elemental mapping images of Mn, O and C for the as-prepared  $\text{MnO}_2/\text{a-CNT}$  nanocomposites, it is seen that not only the elements of Mn and O are uniformly distributed, but also the C element is homogeneously dispersed in the  $\text{MnO}_2/\text{a-CNT}$  nanocomposites, indicating the formation of a uniform three-dimensional CNT network. Furthermore, the HRTEM images in Fig. 3(c–d) clearly

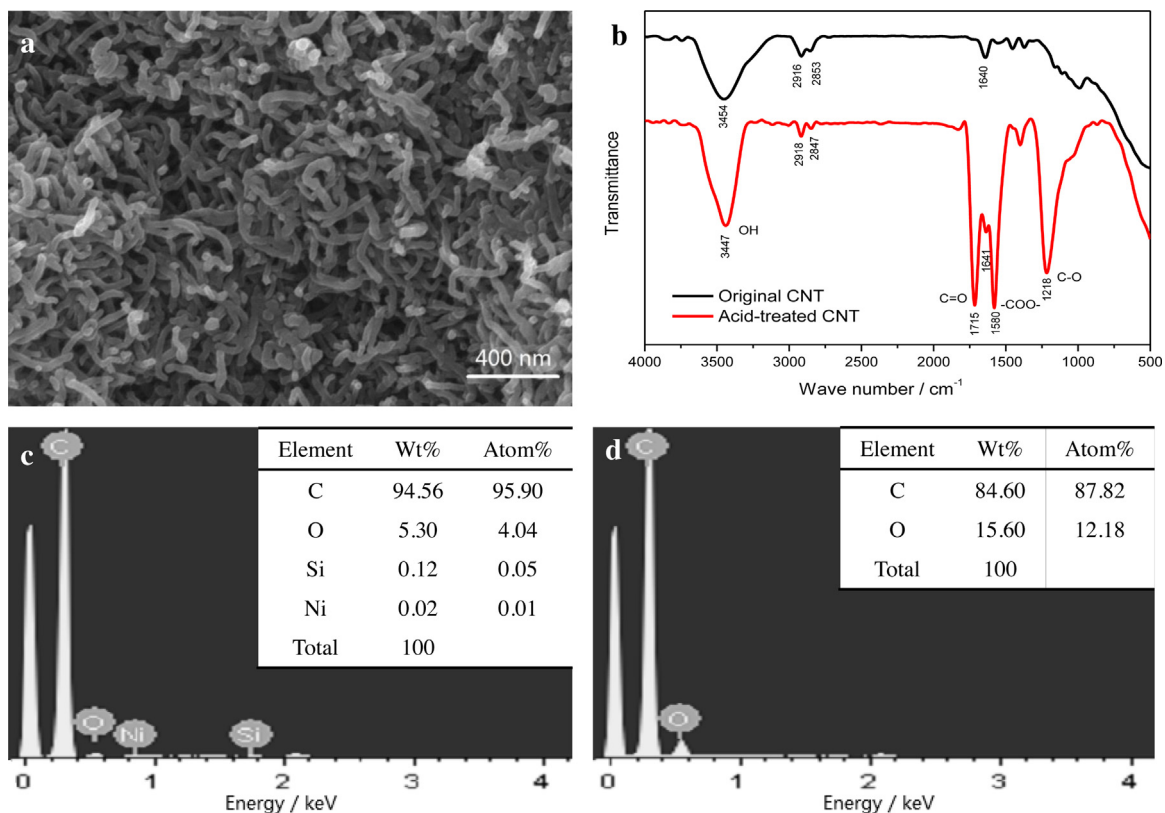
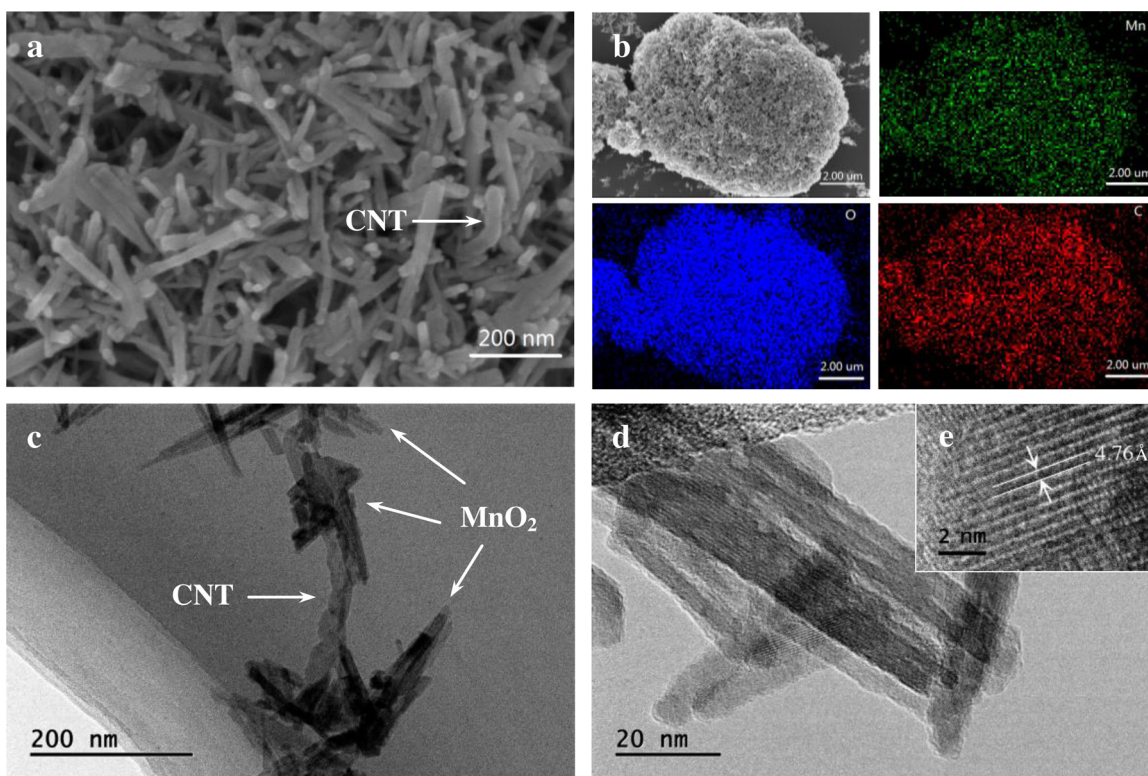


Fig. 2. SEM image of acid-treated CNT (a); FT-IR spectra of the original and acid-treated CNT (b); EDS images of the original CNT (c) and acid-treated CNT (d).



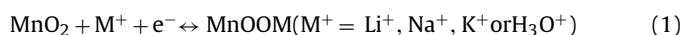


**Fig. 3.** SEM image of the MnO<sub>2</sub>/a-CNT nanocomposites (a); EDS mappings of Mn, O and C elements of the MnO<sub>2</sub>/a-CNT nanocomposites (b); HRTEM patterns of the MnO<sub>2</sub>/a-CNT nanocomposites (c-e).

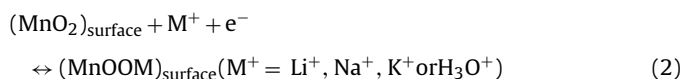
shows that the rod-like MnO<sub>2</sub> have the diameter of about 10 nm and length of 50~120 nm, which is the same as the result of analysis by XRD. The HRTEM image of the  $\alpha$ -MnO<sub>2</sub> nanorods as given in Fig. 3(e) shows a clear lattice structure with D-spacing of 4.76 Å, corresponding to the (200) crystal plane of  $\alpha$ -MnO<sub>2</sub>.

### 3.2. Electrochemical properties

MnO<sub>2</sub> has usually been used energy storage material for all kinds of energy devices, for example, primary Zn-MnO<sub>2</sub> batteries [6], lithium ion batteries [7] and supercapacitors [29]. It has been reported that MnO<sub>2</sub> can exhibit an ideal capacitive performance in the neutral electrolytes containing alkaline (Li<sup>+</sup>, Na<sup>+</sup> or K<sup>+</sup>) and alkaline-earth (Mg<sup>2+</sup>, Ca<sup>2+</sup> or Ba<sup>2+</sup>) metal cations [8,25,29,30]. There are two mechanisms to explain the ions storage behavior of MnO<sub>2</sub>. For Li<sup>+</sup>, Na<sup>+</sup>, K<sup>+</sup> or H<sub>3</sub>O<sup>+</sup>, the first mechanism involves the intercalation/extraction of protons (H<sub>3</sub>O<sup>+</sup>) or alkali cations, which can be described by the following equation [15,26,31]:



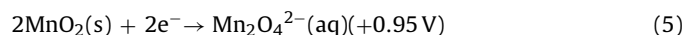
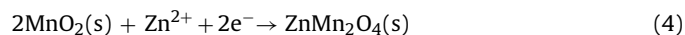
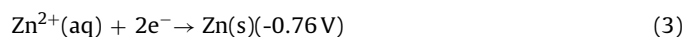
The other mechanism is based on the adsorption process on the surface of MnO<sub>2</sub> as follow [15,32]:



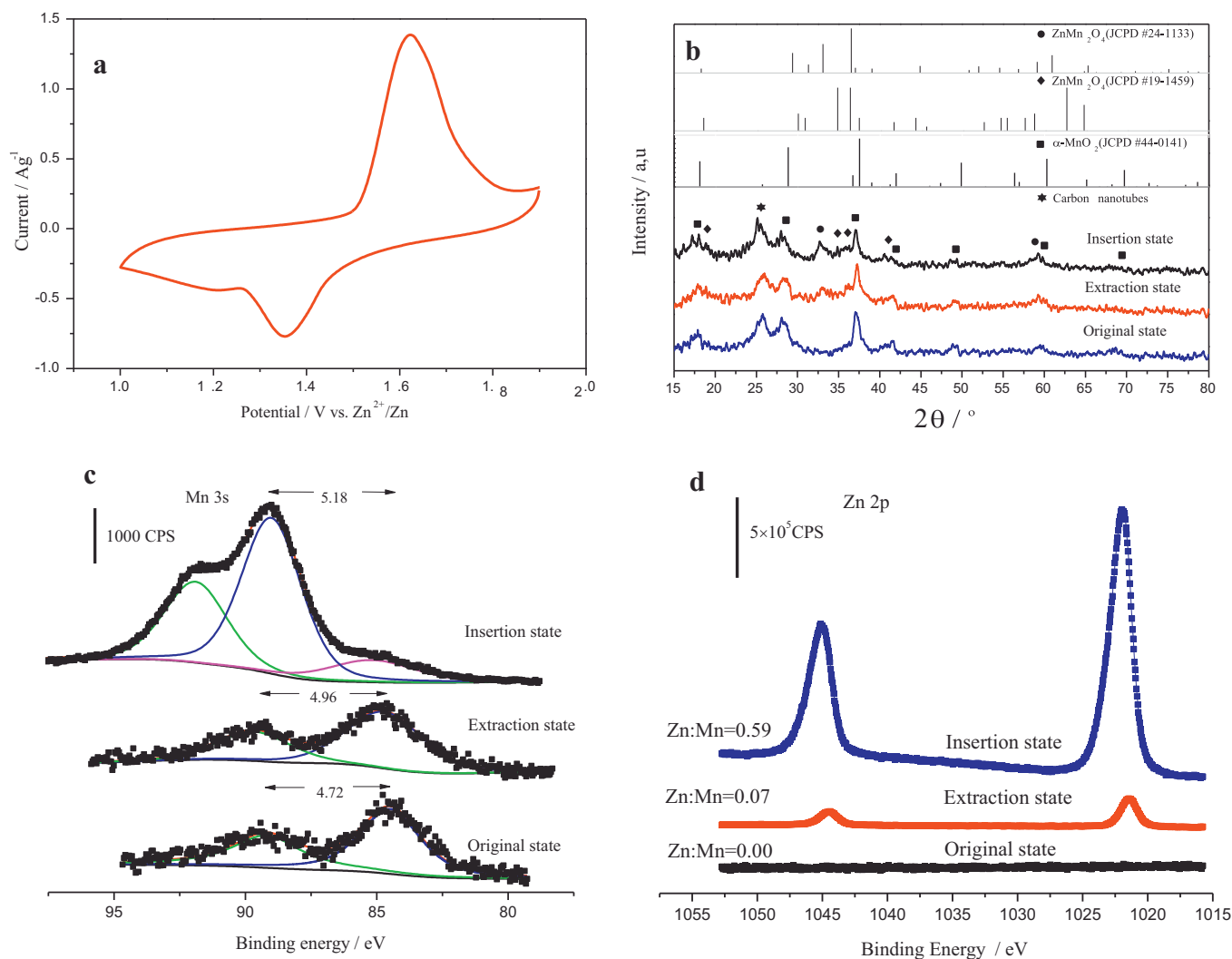
Similar equations can be written readily for Zn<sup>2+</sup>, Mg<sup>2+</sup>, Ca<sup>2+</sup> or Ba<sup>2+</sup>.

Our previous work found that the insertion/extraction behavior of zinc ion for  $\alpha$ -MnO<sub>2</sub> is fast and reversible [5,9,15]. According to this study, the prepared MnO<sub>2</sub>/CNT nanocomposites show the good cycling property, high capacity and fast reversibility. Their zinc ion storage property was also investigated in following content.

Electrochemical Zn<sup>2+</sup> insertion/extraction properties of the MnO<sub>2</sub>/a-CNT nanocomposites was evaluated by the cyclic voltammogram (CV) and the galvanostatic charge/discharge tests in the voltage range of 1.0 V~1.9V vs. Zn/Zn<sup>2+</sup>. Fig. 4(a) shows the CV curve (the tenth cycle) of the MnO<sub>2</sub>/a-CNT electrode in 2 mol·L<sup>-1</sup> ZnSO<sub>4</sub> and 0.5 mol·L<sup>-1</sup> MnSO<sub>4</sub> hybrid aqueous electrolyte at a sweep rate of 0.5 mV·s<sup>-1</sup>. Two distinguishable peaks were emerged at around 1.6V and 1.35V during charge/discharge process, respectively. This redox couple should be associated with the insertion/extraction of Zn<sup>2+</sup> ions into/from the tunnel of MnO<sub>2</sub> nanocomposites. The reduction reaction equation of Zn<sup>2+</sup> can be described as the equation (3). The concentration of Zn<sup>2+</sup> in the neutral aqueous solution system used in this study is 2 mol·L<sup>-1</sup>. According to the nernst equation, the Zn equilibrium potential in above solution is -0.75V. Moreover, because the reaction mechanism of Zn<sup>2+</sup> insertion into MnO<sub>2</sub> is described as the equation (4), which is similar with the equation (5). Thus, the potential of Zn<sup>2+</sup> insertion into MnO<sub>2</sub> should be around +0.95V. In addition, the polarization behavior of electrode during CV test also influences the Ox-Re potential change and result in the increase of oxidation peak potential and decrease of reduction peak potential of MnO<sub>2</sub>/a-CNT electrode. Therefore, we observed two ox-re peaks at 1.35V and 1.60V, respectively. The potential difference between oxidation peak and reduction peak of MnO<sub>2</sub>/a-CNT electrode is about 0.25V, which indicates that the Zn<sup>2+</sup> insertion-extraction process can be regarded as quasi-reversible behavior [9].



The MnO<sub>2</sub>/a-CNT electrodes in original, extraction (potentiostated at 1.6V) and insertion (potentiostated at 1.35V) states were studied by XRD and XPS analyses. The XRD patterns of



**Fig. 4.** CV curve (the tenth cycle) of the  $\text{MnO}_2/\text{a-CNT}$  electrode in  $2 \text{ mol-L}^{-1} \text{ ZnSO}_4$  and  $0.5 \text{ mol-L}^{-1} \text{ MnSO}_4$  hybrid aqueous electrolyte at a sweep rate of  $0.5 \text{ mV}\cdot\text{s}^{-1}$  (a), XRD patterns of  $\text{MnO}_2/\text{a-CNT}$  electrodes in the original, extraction and insertion states (b), Mn 3s (c) and Zn 2p (d) core level spectra of  $\text{MnO}_2/\text{a-CNT}$  electrodes in the original, extraction and insertion states. The raw data are represented by the dots, and the fitted data are represented by the lines.

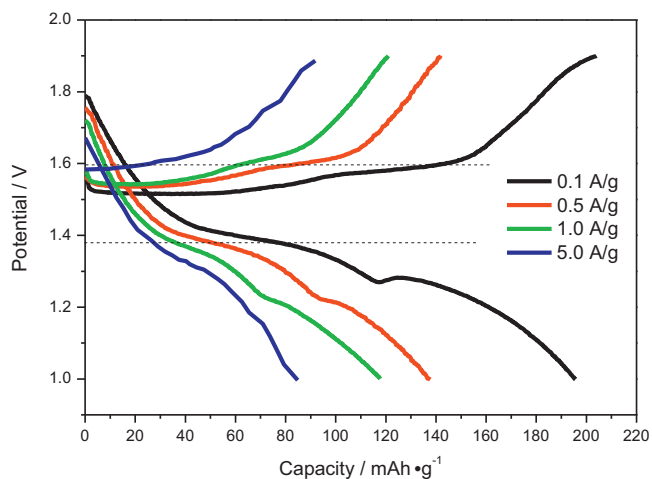
$\text{MnO}_2/\text{a-CNT}$  electrodes in original, extraction and insertion states are shown in Fig. 4(b). The formation of  $\text{ZnMn}_2\text{O}_4$  in the insertion state proves that zinc ions have been inserted into crystal of  $\text{MnO}_2$ , which may result from the presence of the tunnel in  $\alpha\text{-MnO}_2$ . In the extraction state, however, the most of  $\alpha\text{-MnO}_2$  is similar to the original state. It can be seen that the electrochemical insertion/extraction behavior of  $\text{Zn}^{2+}$  ion into/from  $\text{MnO}_2$  are quite different from a capacitive behavior, and such difference cannot be explained on the account of the ion size with the radius at 0.74, 0.69, 1.02, and 1.38 nm for  $\text{Zn}^{2+}$ ,  $\text{Li}^+$ ,  $\text{Na}^+$ , and  $\text{K}^+$ , respectively [9]. This result is supported by XPS analysis of the  $\text{MnO}_2/\text{a-CNT}$  electrodes in the mild aqueous electrolyte (Fig. 4(c-d)).

The Mn 3s core level spectra usually shows a peak splitting and a doublet, owing to the parallel spin coupling of 3s electron within the 3d electron during the photoelectron ejection. Such an interchange occurs as a representative multiplet splitting between electrodes in the 3s-3d level of manganese, and the graphical representation of the separation of peak energies ( $\Delta E$ ) in the exchange interaction energy is expressed by equation (6):

$$\Delta E = (2S + 1)K[3s, 3d] \quad (6)$$

where S is the total spin of unpaired electrons in the 3s and 3d levels in the final states and  $K[3s,3d]$  is the exchange integral between

3s-3d energy levels. Therefore, the splitting of the 3s peak becomes wider when the valence of Mn in the oxide decreases because of fewer unpaired electrons in the 3d level [32–34]. Fig. 4(c) shows the Mn 3s core-level spectra of  $\text{MnO}_2/\text{a-CNT}$  cathodes in the original, extraction and insertion states. The separations of peak energies of the Mn 3s components are 4.75, 4.96 and 5.18 eV, respectively, for the original, extraction and insertion states. From equation (6), the average valences of Mn in the original, extraction and insertion states are calculated to be 4.08, 3.69 and 3.28 respectively. Consequently, it was clear that a change of the separation of peak energies for the Mn 3s occurred in the charge/discharge process, which indicates that the extraction state of Mn decreased from positive quadrivalent to positive trivalent for the insertion state. Moreover, as shown in Fig. 4(d), the result of Zn 2p core level spectra of  $\text{MnO}_2/\text{a-CNT}$  electrodes in original, extraction and insertion states is the same as that of Mn 3s core level spectra. When the  $\text{MnO}_2/\text{a-CNT}$  electrode is in a state of insertion, its intensity of Zn 2p core level spectra is higher than the original and extraction states. And the molar ratio of Zn/Mn in original, extraction and insertion states is 0.00, 0.07 and 0.59 by the analysis of ICP-OES. The augment intensity of Zn 2p from extraction to insertion states clearly confirms the insertion/extraction of  $\text{Zn}^{2+}$  ion into/from  $\alpha\text{-MnO}_2$ . In accordance with electrochemical and physical characterizations,



**Fig. 5.** The charge/discharge curves (the fifth cycle) of the  $\text{MnO}_2/\text{a-CNT}$  electrode in  $2 \text{ mol}\cdot\text{L}^{-1} \text{ ZnSO}_4$  and  $0.5 \text{ mol}\cdot\text{L}^{-1} \text{ MnSO}_4$  hybrid aqueous electrolyte.

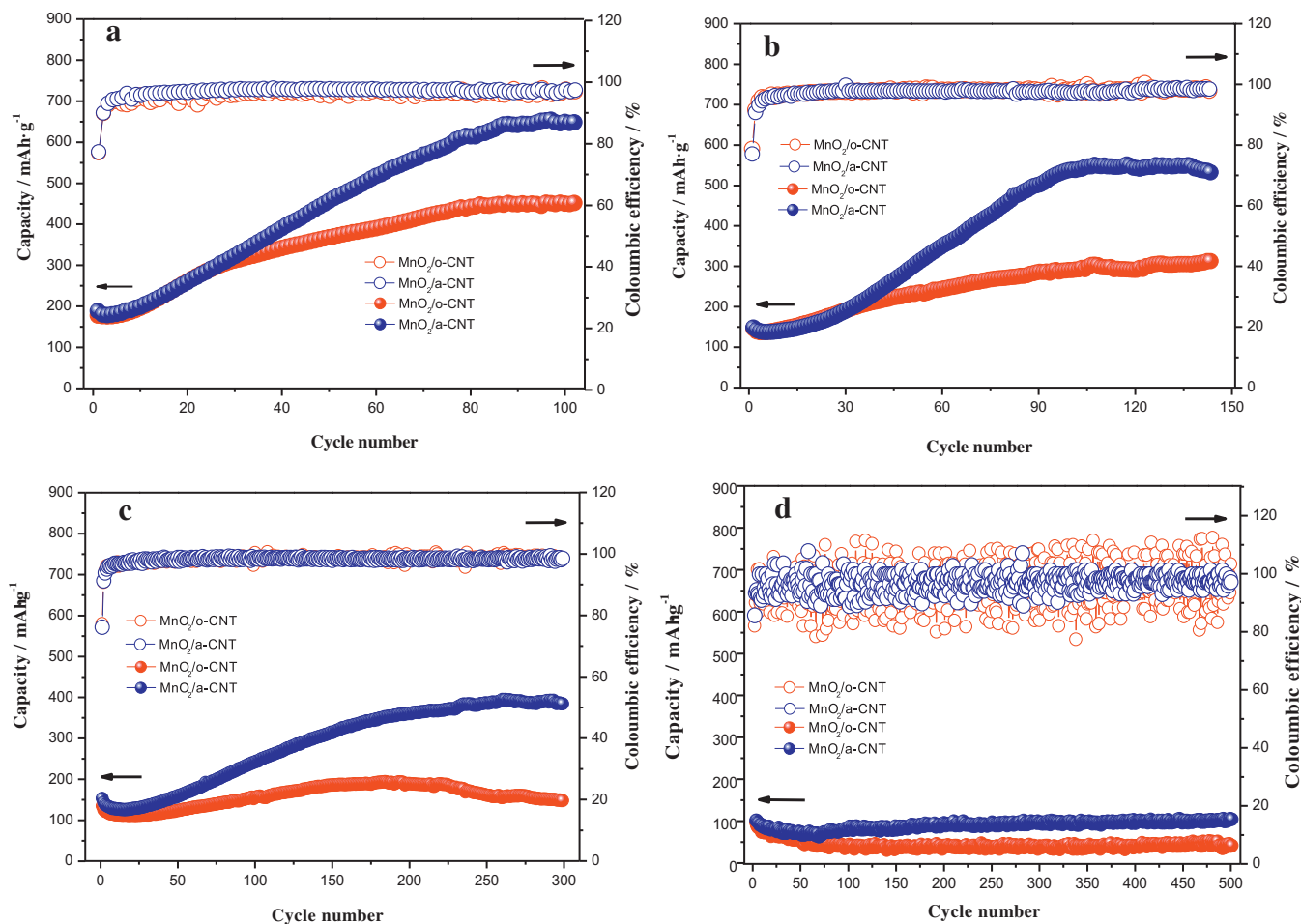
the insertion/extraction of zinc ion into/from the tunnels of crystalline  $\alpha\text{-MnO}_2$ , as occurred during the charge/discharge process in the mild aqueous electrolyte, can be described by equation (4).

The charge/discharge curves of the  $\text{MnO}_2/\text{a-CNT}$  electrode in  $2 \text{ mol}\cdot\text{L}^{-1} \text{ ZnSO}_4$  and  $0.5 \text{ mol}\cdot\text{L}^{-1} \text{ MnSO}_4$  hybrid aqueous electrolyte at the current densities of  $0.1 \text{ A}\cdot\text{g}^{-1}$ ,  $0.5 \text{ A}\cdot\text{g}^{-1}$ ,  $1.0 \text{ A}\cdot\text{g}^{-1}$  and  $5.0 \text{ A}\cdot\text{g}^{-1}$  are shown in Fig. 5, respectively. It is seen that the

charge and discharge plateaus of the  $\text{Zn-MnO}_2/\text{a-CNT}$  battery in the mild electrolyte emerge at around  $1.6 \text{ V}$  and  $1.38 \text{ V}$  under various current densities, which have minor increase (charge plateau) and decrease (discharge plateau) with the current densities increase from  $0.1$  to  $5 \text{ A}\cdot\text{g}^{-1}$ . On the basis of electrochemical measurements, the performance of  $\text{MnO}_2/\text{a-CNT}$  electrode for the storage of  $\text{Zn}^{2+}$  in the mild electrolyte shows a reversible-battery behavior, similar to lithium ions battery [11,35].

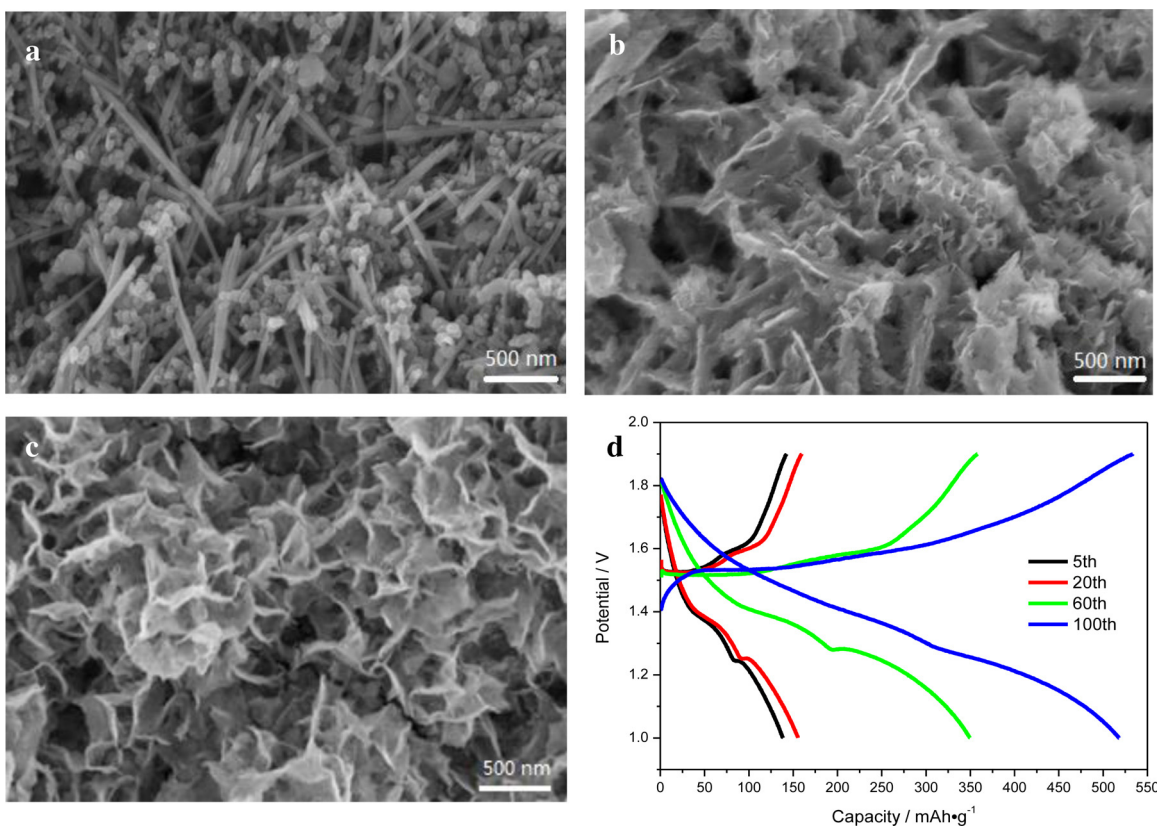
The electrochemical performance of the  $\text{MnO}_2/\text{a-CNT}$  and  $\text{MnO}_2/\text{o-CNT}$  electrodes at various current densities were studied and compared (Fig. 6). It is found that the specific capacity of  $\text{MnO}_2/\text{a-CNT}$  is much larger than that of the  $\text{MnO}_2/\text{o-CNT}$  material. It follows that the purification and functionalization of CNT are of very importance for the improvement of the electrochemical performance of  $\text{MnO}_2/\text{CNT}$  nanocomposites. In addition, the specific capacity of  $\text{MnO}_2/\text{a-CNT}$  firstly increased and then maintained steady after a period of time, with the increase of cycling number. The discharge capacity finally maintained steady at  $665 \text{ mAh}\cdot\text{g}^{-1}$ ,  $540 \text{ mAh}\cdot\text{g}^{-1}$ ,  $400 \text{ mAh}\cdot\text{g}^{-1}$  and  $100 \text{ mAh}\cdot\text{g}^{-1}$  for the current density of  $0.1 \text{ A}\cdot\text{g}^{-1}$ ,  $0.5 \text{ A}\cdot\text{g}^{-1}$ ,  $1 \text{ A}\cdot\text{g}^{-1}$  and  $5 \text{ A}\cdot\text{g}^{-1}$  respectively, which are at least twice as much as those of the primary alkaline  $\text{Zn/MnO}_2$  batteries and the lithium ion batteries [5,36,37].

The  $\text{MnO}_2/\text{a-CNT}$  nanocomposites display both excellent zinc ion storage property and high reversibility at various current densities, which may result from the in-situ growth of  $\text{MnO}_2$  nanomaterial on the uniform three-dimensional functional CNT network. In detail, the acid-treated CNT contains large surface and rich oxygen-containing functional groups such as carboxyl



**Fig. 6.** Cycling performance of the  $\text{MnO}_2/\text{a-CNT}$  and  $\text{MnO}_2/\text{o-CNT}$  electrode in  $2 \text{ mol}\cdot\text{L}^{-1} \text{ ZnSO}_4$  and  $0.5 \text{ mol}\cdot\text{L}^{-1} \text{ MnSO}_4$  hybrid aqueous electrolyte at the current density of  $0.1 \text{ A}\cdot\text{g}^{-1}$  (a),  $0.5 \text{ A}\cdot\text{g}^{-1}$  (b),  $1 \text{ A}\cdot\text{g}^{-1}$  (c), and  $5 \text{ A}\cdot\text{g}^{-1}$  (d).





**Fig. 7.** SEM images of the  $\text{MnO}_2/\text{a-CNT}$  electrode in the original state (a), after 20 time cycle (b) and 100 time cycle (c) at the current density of  $0.5\text{A}\cdot\text{g}^{-1}$ ; charge and discharge profiles of the  $\text{MnO}_2/\text{a-CNT}$  electrode at the current density of  $0.5\text{A}\cdot\text{g}^{-1}$  (d).

and hydroxyl group, which is easily combined and tightly connected with  $\text{MnO}_2$  to form  $\text{MnO}_2/\text{a-CNT}$  composite with well dispersed CNT and a highly conductive network. This highly electronic network can greatly improve the conductivity of  $\text{MnO}_2$ , which contributes to the excellent electrochemical performance of  $\text{MnO}_2$ . Moreover, the presence of CNT with numerous oxidative functional groups can also act as additional lithium storage sites, leading to a dual mechanism of zinc storage and thereby resulting in an improved reversible capacity [38].

Moreover, the specific capacity of the  $\text{MnO}_2/\text{a-CNT}$  electrode gradually increases to higher than the theoretical specific capacity of  $\text{MnO}_2$  converted from Mn (IV) to Mn (III). It may be attributed to following possible reasons. Firstly, it is seen from the SEM images of the  $\text{MnO}_2/\text{a-CNT}$  electrode before and after cyclic tests that the  $\text{MnO}_2$  has an obviously change from rodlike to flowerlike structure with the increase of cycling number (Fig. 7(a-c)). The flowerlike  $\text{MnO}_2$  consisted of nano-sheet and porous structure can increase the utilization of  $\text{MnO}_2$  and enable the larger amount of Zn ions storage in the  $\text{MnO}_2$  structure. In addition, the formation of  $\text{MnO}_2$  nanosheet with porous structure after cycling may result in a large increase of surface area of the  $\text{MnO}_2/\text{a-CNT}$  electrode, which can adsorb and store some zinc ions to form double electrical capacitance. In fact, this capacitance behavior can be observed from Fig. 7(d). It is seen that the slope of charge curve end of the  $\text{MnO}_2/\text{a-CNT}$  electrode gradually decreases with increase of cycle number from 5, 20, 60, to 100 cycles, suggesting an obvious capacitance behavior. Therefore, the  $\text{MnO}_2/\text{a-CNT}$  electrode has higher specific capacity. Besides, the coulombic efficiency was about 100% after 500 cycles at various current densities, indicating a high utility of electric capability. The coulombic efficiency at  $5\text{A}\cdot\text{g}^{-1}$ , however, have presented slight volatility with the increase of the cycle number, which is due to needing more time to reach electrochemical

equilibrium for the  $\text{MnO}_2/\text{a-CNT}$  electrode at high charge/discharge current density.

#### 4. Conclusions

A simple co-precipitation method has been successfully developed to prepare  $\alpha\text{-MnO}_2/\text{a-CNT}$  nanocomposites. The  $\text{MnO}_2$  has rod-like structure with the diameter of about 10 nm and length of 50~120 nm and deposited on the acid-treated CNT's surface. The tests of electrochemical performance of as-prepared  $\text{MnO}_2/\text{a-CNT}$  electrode in the mild aqueous electrolyte ( $\text{ZnSO}_4$  and  $\text{MnSO}_4$ ) revealed that the insertion/extraction mechanism of zinc ions into/from the tunnels of crystalline  $\alpha\text{-MnO}_2$  during the energy storage process is different from that of the primary Zn- $\text{MnO}_2$  batteries. Moreover, it is found that the specific capacity of  $\text{MnO}_2/\text{a-CNT}$  firstly increased and then maintained steady after a certain period of time with the increase of cycling number. In particular, their reversible capacity finally maintained stably at  $100\text{mAh}\cdot\text{g}^{-1}$  even at the high current density of  $5\text{A}\cdot\text{g}^{-1}$  and the coulombic efficiency was about 100% after 500 cycles. The excellent reversibility and good cycling properties indicate that the as-prepared  $\text{MnO}_2/\text{a-CNT}$  nanocomposites can be extraordinary promising materials for energy storage devices with desirable energy density.

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## Appendix A. Supplementary data

Supplementary data associated with this article can be found, in the online version, at <http://dx.doi.org/10.1016/j.electacta.2014.04.001>.

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